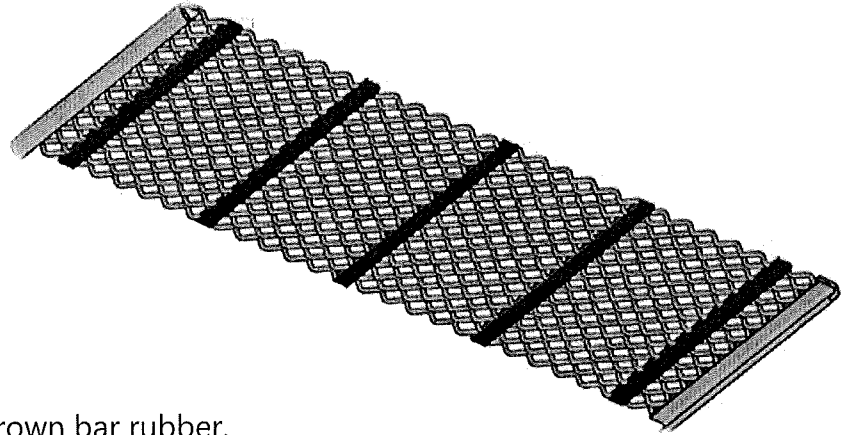


Durex® LiveWire® Installation & Handling Instructions

HANDLE WITH CARE:

- DO NOT drop or drag packaged screens.
- DO NOT lay screens on uneven surfaces for storage or stand on their sides.
- DO NOT walk on screens.



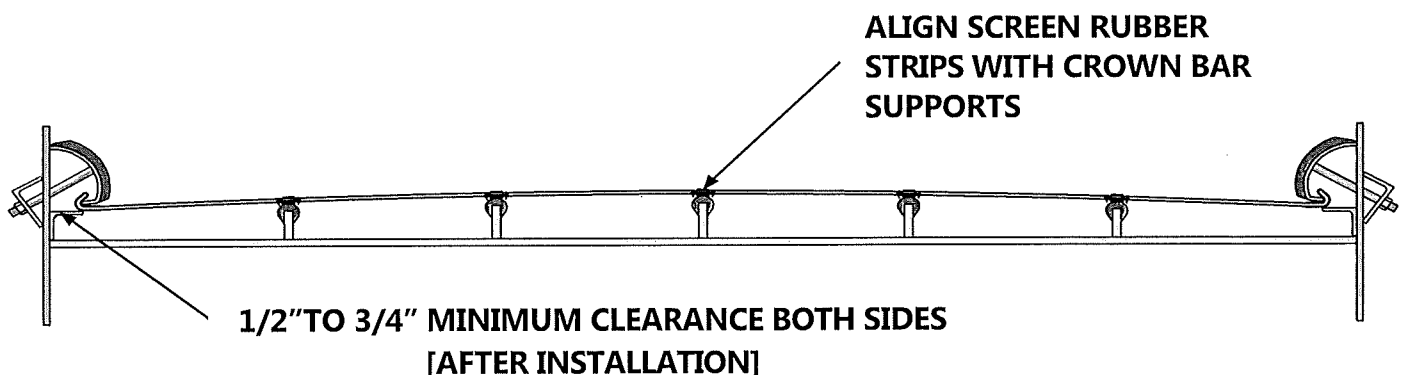
BEFORE INSTALLATION CHECK FOR THE FOLLOWING SCREENBOX PROBLEMS:

- Worn or damaged crown bars and crown bar rubber.
- Crown bar rubber must be properly engaged on the crown bars.
- Tensioning clamp rails must be in good condition, not worn or bent.
- Ensure each crown bar is the correct height so that there are no gaps between the screen surface and crown bars. Gaps will cause wire breakage.

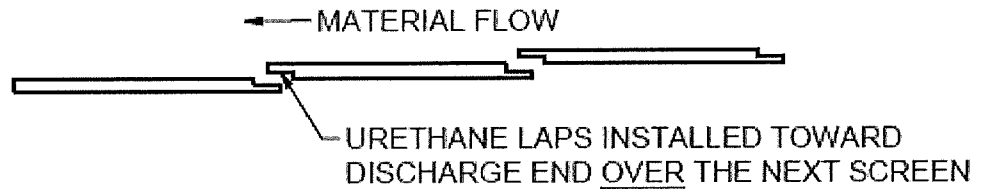
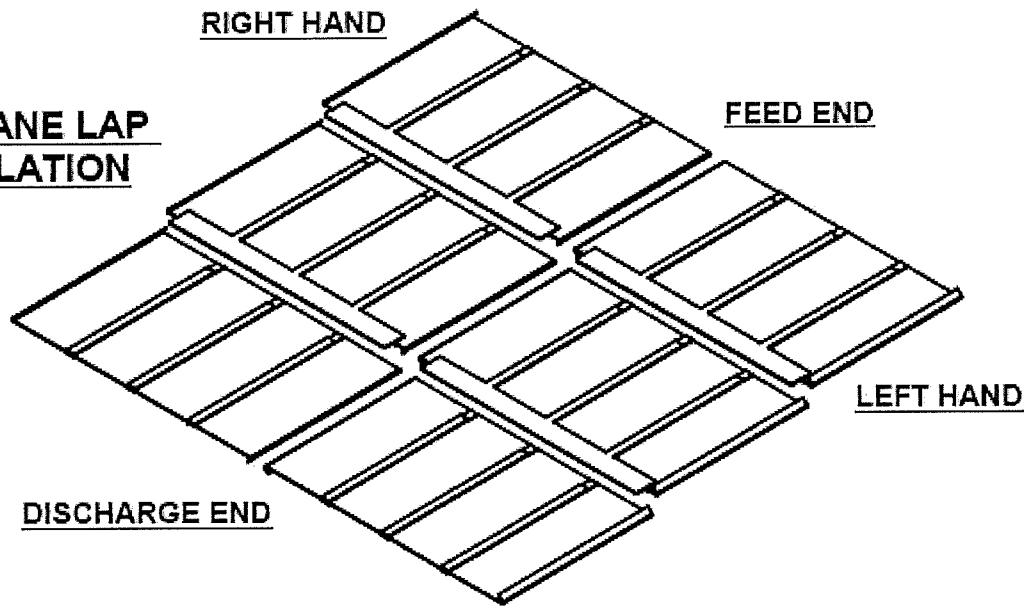
INSTALLATION:

- Molded rubber strips must line up with the crown bars. Taller side of strips to face up. 1/4" rubber strip height on wear side for wire diameter .177 & greater.
- Tighten center hold-down bar first, if applicable.
- Tension equally from both sides. Do not tighten from only one side!
- Tension all Durex LiveWire® screens so that the wires have little or no downward flex. Do not overtighten to the point of pulling wires out of formed hooks. Avoid using an impact wrench on wire diameters less than .148".
- DR & HR screens will have a slightly shorter OCW to allow for stretch during tensioning.
- Run screen with no load for approximately 10 minutes and check tension. Recheck tension after approximately 3 hours of run time.
- Screens with urethane bars can be installed in either direction provided the bars are not bordering one another.

NOTE: It is very important to periodically check for proper screen tension during the life of the screen. This will ensure long screen life and eliminate premature wire breakage.



**URETHANE LAP
INSTALLATION**



**WIRE LAP
INSTALLATION**

